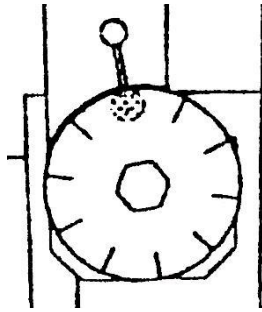


## Adjusting Height of Cleaving Wheel

- Clean and inspect the cleaver first (see "Cleaning and Inspecting the Cleaver" on page 3-13)

### Standard Fibers

- Turn the graduated dial in the clockwise direction with an Allen wrench all the way to the limit stop.
- Then turn the graduated dial in the counter-clockwise direction the same number of graduation marks as is indicated in the square located on the cleaving wheel.



### Fibers with Special Tensile Reinforcement

- Proceed as described under "Standard Fibers"
- then turn the graduated dial 5 graduation marks in the clockwise direction.
- Proceed with final steps (see "Final Steps" on page 3-19).